

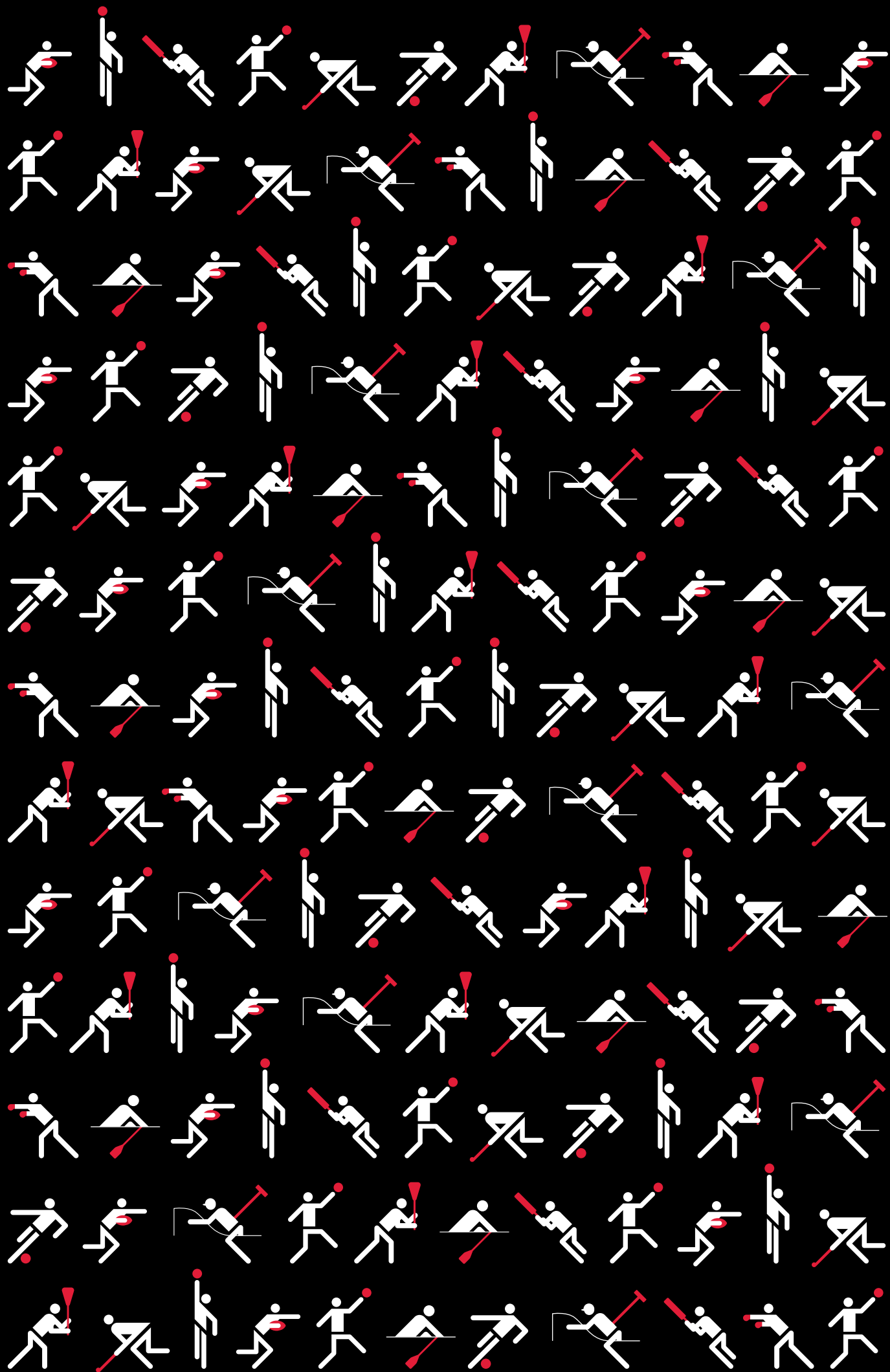


Samurai Sportswear Multisport Teamwear 2011/2012

Rugby
Cricket
Netball
Hockey
Football
Basketball
and many more

SAMURAI[®]
SPORTSWEAR

Trust us to deliver...



Welcome

UK Sales Force

Richard Brand

Sales Director
T 07852 429 451
E richardb@samurai-sports.com

Stephen Nutt

International Sales Manager
T 07983 615 880
E stephenn@samurai-sports.com

Mark Thompson

Field Sales Manager
T 07786 023 252
E markt@samurai-sports.com

David Birch

Area Sales Manager
Midlands / Republic of Ireland
T 07834 083 963
E davidb@samurai-sports.com

Tim Gibbs

Area Sales Manager
Thames Valley
T 07725 672 823
E timg@samurai-sports.com

Richard Vigers

Area Sales Manager
North
T 07774 296 023
E richardv@samurai-sports.com

Chris Cashell

Area Sales Manager
South West
T 07908 246 194
E chrisc@samurai-sports.com

Mark Thompson

Area Sales Manager
South East / Scotland
T 07786 023 252
E markt@samurai-sports.com

UK Sales Office

Samurai Sportswear

House of Samurai
Salamanca Road
Long Stratton
Norfolk, NR15 2PF

T 01508 531010
F 01508 530660
E sales@samurai-sports.com

www.samurai-sports.com



Kent CCC, 2010-2011

Dear Customer

Welcome to the Samurai Multisport Teamwear Brochure for season 2011/2012.

As we reach our fifteenth birthday as an independent Teamwear supplier our motto of *'trust us to deliver'* is embedded in our DNA more than ever.

'Trust us to deliver' is the perfect statement to show our customers what we are all about. It embodies our commitment to delivering the highest quality products, on time and with the best possible customer service, all while offering a huge selection of high-performance fabrics, colours and manufacturing options.

In 2010, even with volcanic ash clouds and severe winter weather conditions doing their best to intervene and disrupt our outstanding record of delivering products on time, we are proud to say that we were still able to deliver 96% of our customers' products within the targeted lead times.

Our ambition to become the number one bespoke multisport supplier has been further enhanced in 2011 by the signing of Accrington Stanley FC. Alongside other contracted clubs such as Kent & Glamorgan CCC, the Irish Hockey Association and Exeter Chiefs Rugby Club to name a few, we now call on professionals within a range of sports such as cricket, football and netball as well as rugby to assist with product development, ensuring our garments are exactly what the consumer needs!

As a result of such developments, new performance enhancing technologies such as PerformeX - our very own moisture management system - have been introduced to our range. Our continued work with clubs and individuals heavily involved in their respective sports means the future for Samurai and our customers looks very bright indeed.

As you look through the brochure I feel positive that you will experience a selection of multisport products, fabrics and options that are second to none. Every member of the Samurai team is passionate and dedicated to delivering the best product, in the fastest possible time, at the most competitive price we can offer. If you do have any questions, please do not hesitate to contact a member of the Samurai team. We will be pleased to assist and advise you as well as make the ordering process run smoothly, allowing you to concentrate on being a winning team.

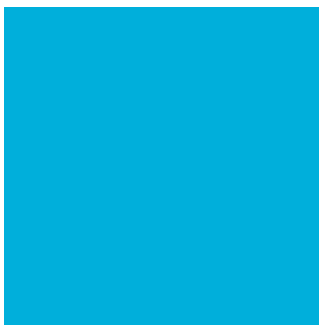
Trust us to deliver...

Have a great season.

Richard Brand.
Sales Director.



Contents



Overseas Sales

For all other countries please contact the UK sales office.

Samurai Australia

T +61 738 99 4166
E australia@samurai-sports.com

Samurai New Zealand

T +64 9828 7430
E newzealand@samurai-sports.com

Samurai Japan

T +81 3455 01894
E japan@samurai-sports.com

Samurai Middle East

T +971 4 448 7405
E meast@samurai-sports.com

Samurai Kenya

T +254 7702 93737
E kenya@samurai-sports.com

Samurai North America

T +1 312 857 8429
E namerica@samurai-sports.com

Samurai Canada

E canada@samurai-sports.com

Samurai Northern Ireland

T 028 9336 2828
E nireland@samurai-sports.com

Samurai Holland

T +31 6282 52530
E holland@samurai-sports.com

Samurai Romania

T +40 722222 597
E romania@samurai-sports.com

Don't forget to refer to your colour chart, which you will find on the inside back cover. This displays the variety of fabrics & colours you have to choose from when creating your Samurai kit & teamwear.



Manufacturers of high performance custom made teamwear for 15 years.

www.samurai-sports.com



04 Rugby

- 06 Stock Shirts
- 08 MTO Cut & Sew Shirts
- 12 MTO Sublimation Shirts
- 14 How to Order
- 16 Rugby League
- 18 Iconix
- 19 Elite Shorts
- 20 Rugby Shorts
- 22 Training Wear
- 23 Off-field Leisure Kit
- 24 Touch Rugby
- 26 Rugby Protection
- 27 Rugby Socks
- 28 Rugby Balls
- 30 Customised Rugby Balls
- 31 Rugby Accessories
- 32 Post Protectors
- 34 Contact Equipment
- 35 Scrum Machines

36 Cricket

- 38 Coloured Cricket
- 40 Test Cricket
- 42 Off-field Leisure Kit
- 43 Equipment

44 Netball

- 46 Netball Kit
- 48 Netball Dresses
- 49 Off-field Leisure Kit

50 Hockey

- 52 Mens Hockey
- 53 Off-field Leisure Kit
- 54 Ladies Hockey
- 55 Off-field Leisure Kit

56 Football

- 58 Football Kit
- 59 Off-field Leisure Kit

60 Basketball

- 62 Basketball Kit
- 63 Off-field Leisure Kit

64 Alternative Sports

- 66 Polo
- 68 Schools & Universities
- 69 Corporate & Club Classics
- 70 Additional Sports

72 Multisport

- 74 Ranges
- 82 Polo Shirts
- 84 Tees/Vests
- 86 Hoodies/Sweats/Fleeces
- 88 Jackets/Coats
- 90 Tracksuits
- 92 Shorts
- 93 Leisure Trousers/
Luggage/Headwear
- 94 Excel Training Range
- 96 Underskinz Baselayer

98 Stock Product

- 100 Luggage
- 101 Shorts/Socks
- 102 Leisurewear
- 104 Jackets/Baselayer
- 105 Shirts/Accessories
- 106 Water Bottles
- 107 Equipment
- 108 Training Equipment
- 109 Accessories

110 Information

- 112 Size Chart
- 113 Artwork
- 114 Fabric Guide
- 116 Garment Care/Returns

Featuring: Sublimated Elite
International Netball dress,
sports bra & under shorts.



Lianne Badmin, Loughborough Lightning & Pennine Netball Club

Netball

“Loughborough Lightning is delighted to be working in partnership with Samurai for the 2011 Netball Superleague season. In such a fast, demanding sport, the high levels of comfort that our kit provides is all important in making Lightning’s players look and feel professional, and gives us the edge when we step on the court”.

Olivia Murphy, Head Coach, Loughborough Lightning



Netball Kit



PRO SERIES



PRO SERIES

STYLE: **A. Elite Orlando Top**
 SIZES: 2 - 22
 FABRIC: Kusaro Pro, Diamond Poly or Waffle Knit
 DESC: Breathable back panel, enhancing ventilation. Elite fit. Combination fabrics available.
 CODE: 10-711389BES

STYLE: **B. Elite Houston Top**
 SIZES: 2 - 22
 FABRIC: Kusaro Pro, Diamond Poly or Waffle Knit
 DESC: Breathable back panel, enhancing ventilation. Combination fabrics available. Taping detail.
 CODE: 10-711384BES

STYLE: **C. Madison Top**
 SIZES: 2 - 22
 FABRIC: Diamond Poly, Poly Interlock (any combo)
 DESC: Overlock stitch detail. Semi-fit. V-neck. Combination fabrics available.
 CODE: 10-711411BES

STYLE: **D. Montana Top**
 SIZES: 2 - 22
 FABRIC: Diamond Poly, Poly Interlock (any combo)
 DESC: Semi-fit. Newport collar. Binding to sleeve hem. Combination fabrics available.
 CODE: 10-711386BES

STYLE: **E. Colorado Top**
 SIZES: 2 - 22
 FABRIC: Diamond Poly, Poly Interlock (any combo)
 DESC: Overlock stitch detail. Semi-fit. Combination fabrics available.
 CODE: 10-711387BES

STYLE: **F. Rockford Top**
 SIZES: 2 - 22
 FABRIC: Diamond Poly, Poly Interlock (any combo)
 DESC: Semi-fit. Sleeveless. Combination fabrics available.
 CODE: 10-711412BES

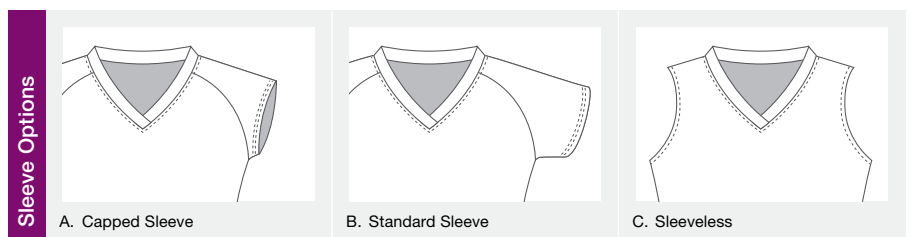
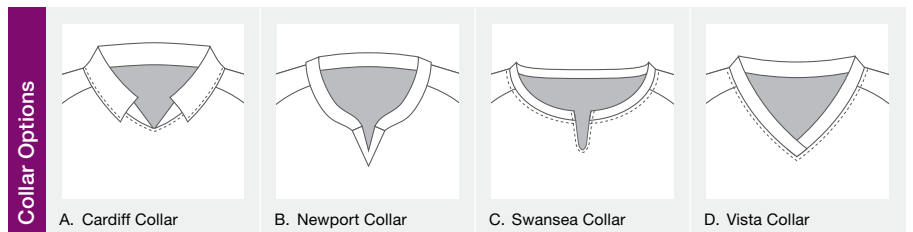
We can add velcro & positional patches to your kit for a small extra cost.

ALL GARMENTS ARE AVAILABLE FOR WOMENS NETBALL & HOCKEY



Clifton College

Featuring: Colorado top in Polyester Interlock, Nevada skort in Diamond Polyester.

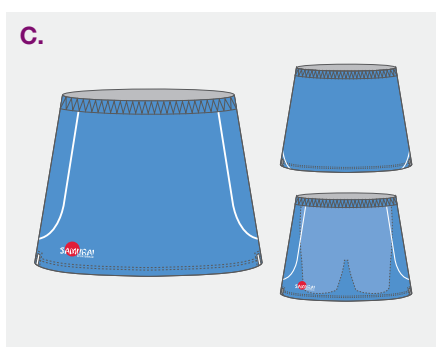




STYLE: **A. Elite Tampa Skort**
 SIZES: 2 - 22
 FABRIC: Kusaro Pro, Diamond Poly or Waffle Knit
 DESC: Comfort elasticated waist. Internal support shorts optional. Combination fabric option.
 CODE: 10-711402BES



STYLE: **B. Elite Seattle Skort**
 SIZES: 2 - 22
 FABRIC: Kusaro Pro, Diamond Poly or Waffle Knit
 DESC: Comfort elasticated waist. Internal support shorts optional.
 CODE: 10-7113931BES



STYLE: **C. Austin Skort**
 SIZES: 2 - 22
 FABRIC: Diamond Poly
 DESC: Elasticated waist. Internal support shorts optional. Combination fabric option.
 CODE: 10-711413BES



STYLE: **D. Washington Skort**
 SIZES: 2 - 22
 FABRIC: Diamond Poly
 DESC: Elasticated waist. Internal support shorts optional. Binding to hem.
 CODE: 10-711395BES



STYLE: **E. Nevada Skort**
 SIZES: 2 - 22
 FABRIC: Diamond Poly
 DESC: Internal support shorts optional. Elasticated waist. Plain design.
 CODE: 10-711396BES



STYLE: **F. Lexington Skort**
 SIZES: 2 - 22
 FABRIC: Diamond Poly
 DESC: Internal support shorts optional. Elasticated waist. Piping detail.
 CODE: 10-711414BES



STYLE: **G. Netball Bibs**
 SIZES: One Size
 FABRIC: 100% Polyester
 DESC: Velcro side adjusters. Printed front & back. Junior & senior. Royal, Red, Bottle & Maroon
 S CODE: 10-7113821



STYLE: **H. Velcro Patches**
 SIZES: One Size
 FABRIC: 100% Diamond Poly or 100% Poly Interlock
 DESC: Velcro backing. Sets of 14. See fabric chart for colour options.
 S CODE: 10-711382BES



STYLE: **I. AET Netball**
 SIZES: 4 & 5
 FABRIC: Synthetic Rubber
 DESC: Practice ball. Value for money. Overprint your club logo.
 S CODE: • Size 4: 1-64004 • Size 5: 1-64005



STYLE: **J. Club Match Netball**
 SIZES: 4 & 5
 FABRIC: Synthetic Rubber
 DESC: Club standard. Overprint your club logo. Match ball.
 S CODE: • Size 4: 1-64006 • Size 5: 1-64007

Netball Dresses



Masego Motaung, Loughborough Lightning & Linden Netball Club

Featuring: Elite International Netball dress in Kusaro Pro. Sublimated in customers chosen design.

Elite International Netball Kit

Elite style netball set with low round neck styling and racer back. Manufactured using our PerformeX Elastane fabric for flexibility, movement and to assist the body to regulate heat through its excellent breathable functionality.

- Self fabric contrast binding
- Available with or without velcro strips to attach bibs
- Available as a cut & sew garment or fully sublimated
- Create your own striking design and colour combination of your choice
- 2 lengths available (short length as standard) - minimum 4 per length
- Sports bra and undershort available separately



PRO SERIES

SIZES: 2-22
 FABRIC: Kusaro Pro with Diamond Poly or Waffle Knit Inserts
 CODE: A. 10-7120149BES B. 10-7120150BES C. 10-7120151BES

**ELITE DRESS NOW AVAILABLE IN PORTLAND DESIGNS
 (PLEASE SEE BELOW)**

Sublimated Examples



CODE: Sublimated 10-7120152BES

Portland Netball Dress

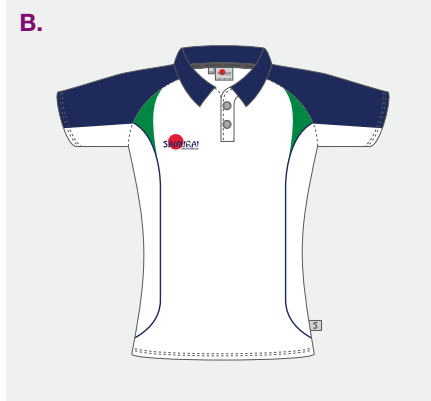


SIZES: 2-22
 FABRIC: Diamond Poly & Poly Interlock Side Panels
 DESC: Choose styles A, B or C. Regular or long length. Velcro strips available for bibs. Self fabric collar. Recommended for schools & universities. Available with racer back.
 CODE: A. 10-711390BES B. 10-711400BES C. 10-711410BES

Off-field Leisure Kit

EUROPA RANGE

NEW FOR 2011



STYLE:	A. Europa Tee
SIZES:	2 - 22
FABRIC:	Poly Interlock, Diamond Poly, Waffle Knit or Cotton Jersey
DESC:	Contrast panel detail. Cut & sew design. Self fabric collar. Piping or stitching optional.
CODE:	10-711416BES

STYLE:	B. Europa Polo
SIZES:	2 - 22
FABRIC:	Poly Interlock, Diamond Poly, Waffle Knit or Cotton Jersey
DESC:	Contrast panel detail. Self fabric collar. Combination fabric options.
CODE:	10-711417BES



STYLE:	C. Europa Hoodie
SIZES:	2 - 22
FABRIC:	Brushed Fleece
DESC:	Pouch pocket optional. Open hem with drawcord or ribbed hem. Cut & sew design.
CODE:	10-711418BES

STYLE:	D. Europa Tracktop
SIZES:	2 - 22
FABRIC:	Microlight Ripstop, Taslon Poly or Peach Microfibre
DESC:	Full or 1/4 zip. Open hem with drawcord. Elasticated cuffs.
CODE:	10-711419BES



STYLE:	E. Europa Trackpant
SIZES:	2 - 22
FABRIC:	Microlight Ripstop, Taslon Poly or Peach Microfibre
DESC:	12" zip. Fully elasticated hem. Contrast panel detail.
S CODE:	10-711420BES

STYLE:	F. Elite Ladies Tracksuit
SIZES:	2 - 22
FABRIC:	Taslon Poly or Microlight Ripstop
DESC:	Fitted stylised tracksuit. Internal i-Pod pocket. Drop tail. Vented back panel. Mesh lined.
CODE:	10-711421BES



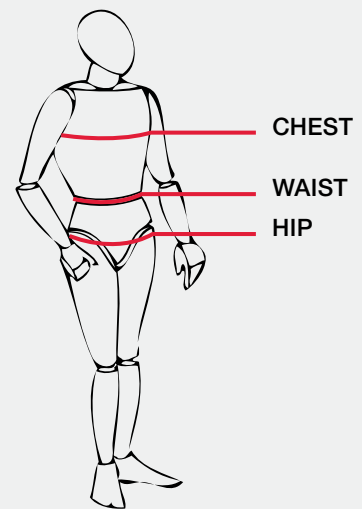
Featuring: Elite International Netball dress in Kusaro Pro. Sublimated in customers chosen design.

PRO SERIES

Can't find what you are looking for in our brochure? Why not check out our website? You can design your own kit to see what you like best, then once you have more of an idea of what you want call our sales team on 01508 531010. We will be happy to help!

Size Chart

The size chart is a general guide only - sizes do vary depending on the cut and style of the garment. If you find you measure inbetween the measurements shown you should order the next size up. Samurai size guides work to a 5% size variation tolerance due to garments being bespoke manufactured.



MENS LEISUREWEAR GUIDE										
										Body measures circumference
Label Size	LB	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Actual Chest	36"	38"	40"	42"	44"	46"	48"	50"	52"	54"
Actual Waist	28	30	32	34	36	38	40	42	44	46

Inside leg measurements: Short 30" / Regular 32" / Long 34" / Extra Long 36" *

* Garments will be manufactured as standard with regular leg length.
 * Bespoke leg lengths are available on minimum orders of 12 pieces which can be divided into 4 pieces per leg length.

MENS RUGBY SHIRT GUIDE									
									Garment measures circumference
Size to Order	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Actual Chest	38"	40"	42"	44"	46"	48"	50"	52"	54"
Regular Fit *	40"	42"	44"	46"	48"	50"	52"	54"	56"
Fashion Fit *	38"	40"	42"	44"	46"	48"	50"	52"	54"
Club Pro-Fit *	35"	37"	39"	41"	43"	45"	47"	49"	51"
Competition Fit *	35"	37"	39"	41"	43"	45"	47"	49"	51"

* Please note Club Pro-Fit and Competition Fit shirts measure 3" smaller than actual size. So if you measure a 46" chest and order an XL shirt (or equivalent alphabetical size) please note it will measure 43" across the chest making it fit tightly.

LADIES LEISUREWEAR GUIDE											
										Body measures circumference	
Label Size	2	4	6	8	10	12	14	16	18	20	22
Actual Chest	26"	28"	30"	32"	34"	36"	38"	40"	42"	44"	46"
Actual Waist	21"	22"	24"	25"	26"	28"	30"	32"	34"	36"	38"
Actual Hip	28"	30"	32"	34"	35"	37"	39"	41"	43"	46"	48"
Age Guide	6-7	7-8	9-10	11-12	13						

CHILDREN'S LEISUREWEAR GUIDE									
Label Size	Baby *	Infant *	XSC *	Child *	JNR *	XSB *	SB *	MB *	
Actual Chest	20"	22"	24"	26"	28"	30"	32"	34"	
Actual Waist	-	-	16"	18"	20"	22"	24"	26"	
Age Guide	1-2	2-3	4-5	6-7	7-8	9-10	11-12	13	

* Size available on request.
 * Minimum order quantities apply and only available in selected styles.

Garment Care

Leisure Garments

Washing



Always look for the garment care label and follow the washing instructions. Washing machines, powders and fabrics are specially manufactured to ensure that when washed at the right temperature your clothes will come out looking their best time after time.

- Before washing, close all zips, undo all buttons and flatten out collars and cuffs.
- Check pockets and linings for loose or sharp objects.
- Turn garments inside out to reduce abrasion so avoiding contamination from other garments.
- Always read the label for individual garment instructions, such as washing temperature.
- Garments of similar colours can be washed together where stated on the care label.
- Do not overload the washing machine.
- Always use the correct amount of detergent depending on how soiled the garments are.
- Check garments regularly for stains and remove as soon as possible. (Pre soak may be necessary.)

Drying (Do not tumble dry)



Always check the care label to see whether a garment can be tumble dried. We recommend natural drying with most Samurai garments. For best results pull garment into shape when damp.

Ironing



The iron symbols advise the optimum temperature at which to iron. The dots represent the recommended iron temperature; the more dots the hotter the iron.

Up to 1100 - Cool

Up to 1500 - Warm

Up to 2000 - Hot

Do Not Iron Symbol

- Iron each garment on recommended setting.
- Do not iron directly onto a printed garment. Always iron on the reverse side.
- When ironing dark garments avoid 'iron shine' by either pressing on the inside of the fabric or through a damp cloth. Not applicable if using a steam iron.

Match Garments

Wash match play garments promptly. Do not allow mud or stains to set. Do not leave wet or dirty jerseys in kit or gym bags where smells and permanent stains will develop. The sooner you pre-treat and launder the muddy or stained clothes, the better the results will be. If a stain is not removed in washing we would suggest:

1. Do not let garments dry out as this will set the stain.
2. Soak the stain in a pre-wash. In the case of severe staining it may be necessary to apply a stain remover directly to the affected area. Then launder again.
3. Do not dry a garment until the stain is removed. Once the stain is removed launder as per usual.

Care Definitions

- Pre-treat heavily soiled spots.
- Apply undiluted laundry detergent.
- Sensitive stains should be rinsed in cold water, and then washed with a non-chloride bleach product.
- Pre-soak garments with heavy stains. Soak stained garments in a plastic bucket or laundry tub with the warmest water safe for the fabric and a good laundry detergent for 1-3 hours.



Returns Policy

Samurai International Ltd will always aim to deliver your vision. Unfortunately we are only as good as the information we are given, as part of the bespoke ordering process we require our customers to check both the sales order acknowledgements and graphics thoroughly before confirming an order. However much we would like to help, once an order has been confirmed there is nothing that can be done to amend the situation. In terms of stock deliveries we do not offer sale or return but if an incorrect product has been despatched to you, please notify us within 24 hours of delivery and the correct goods will be despatched. We do not accept and cannot process any returns efficiently without a returns number and accompanying documentation. The above procedure must be met in order for a customer to receive a credit or replacement.

Colour Chart

We are unable to stock all colours in all available fabrics and therefore have a defined standard colour range and in addition a range that is identified as our special colour range. Special colour fabrics often have longer lead times and are also price and quantity sensitive, please take note of this when ordering. Our standard colour fabrics are normally readily available for our bespoke manufacturing process.

Fabrics not shown as being stocked in the colour of your choice can be sourced, however minimum order quantities will apply. Many Samurai garments are enhanced with the use of piping or textile tape. Piping and textile tape is available in all 22 colours. Both are excellent ways of incorporating special colours into your bespoke garment without having to meet high minimum order quantities.

Fabric Colour Options	Ikoma	Sublimax	Iconix	EliteX	Kusaro Pro	Waffle Knit	Polyester Interlock	Diamond Polyester	Pineapple Ripstop	Taslon Polyester	Polyester Drill	Microlight Ripstop	Smooth Nylon	Knit Bonded Shell	Ikeda	Peach Microfibre	Cotton Drill	Cotton Jersey	Taslan Nylon	Bonded Soft Shell	Brushed Fleece	Anti-Pill Fleece	Ripstop Nylon	Ottoman Nylon	Mesh	Stitch*	Taping	Piping*	
01 AUSSIE GOLD	●												●		●	●	●	●	●		●	●	●			●	●	●	
02 BLACK	●			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
03 BOTTLE GREEN	●				●			●			●		●		●	●	●	●	●		●	●	●			●	●	●	
04 BURGUNDY															●				●							●	●	●	
05 CHOCOLATE																										●	●	●	
06 CREAM	●			●		●		●								●								●		●	●	●	
07 EMERALD GREEN	●				●	●	●	●							●	●	●	●	●		●	●	●			●	●	●	
08 GREY	○						○	○	○				○	○	○	○	○	**	○	○	**	○	○	○	○	○	○	○	○
09 HOT PINK																										●	●	●	
10 JADE GREEN																										●	●	●	
11 LIME GREEN																										●	●	●	
12 MAROON	●				●			●					●		●	●	●	●	●		●	●	●		●	●	●	●	
13 NAVY	●			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
14 ORANGE	●								●							●		●								●	●	●	
15 POWDER BLUE																										●	●	●	
16 PURPLE	●						●								●	●										●	●	●	
17 RED	●				●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
18 ROYAL BLUE	●				●		●	●	●			●		●	●	●	●	●	●		●	●	●			●	●	●	
19 SKY BLUE	●					●	●	●	●	●					●	●	●	●	●		●	●	●		●	●	●	●	●
20 WHITE	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
21 AMBER YELLOW	●				●		●	●					●		●	●	●	●	●		●	●	●			●	●	●	
22 SUNFLOWER	●														●	●	●	●	●		●	●	●			●	●	●	

* Limited on Performance fabrics. ** Marl Grey also available.

○ Special Fabric Colours ● PerformeX Fabric

Decoration options available:

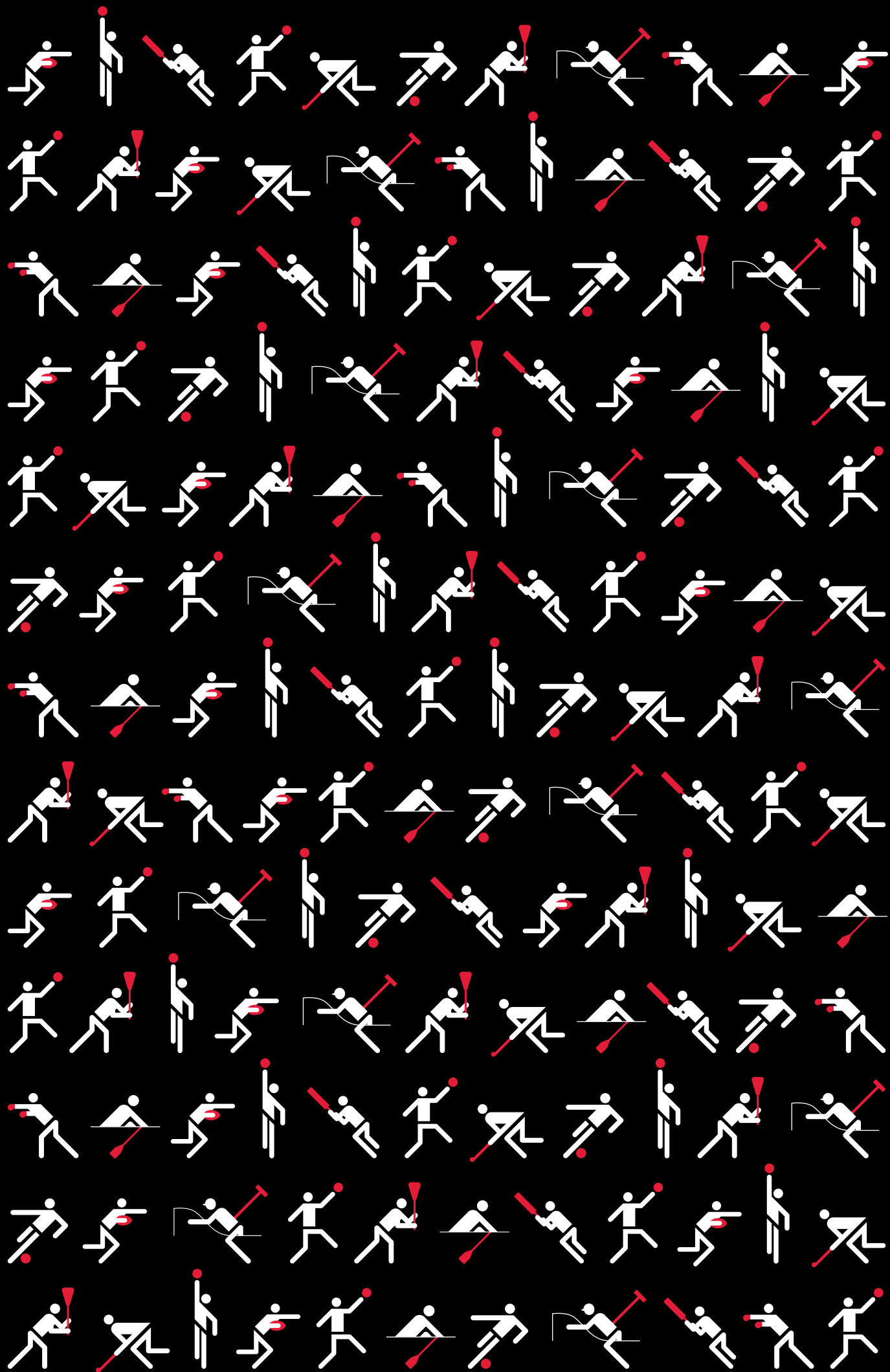
- A. Tape
- B. Stitch
- C. Piping



Sublimation Process

Sublimation printing is the process where we create an all over design for your garment. This printing process is a transfer method created by a heat process. The design is placed onto special inkjet paper. The paper and fabric is then fed through our sublimation machine where the transfer process takes place. The ink/design is then transferred onto the fabric. The colour is now part of the fabric and not just fixed to the surface, it does not fade, peel or crack.

The sublimation process enables almost any design to be produced with excellent colour and clarity definition. This exciting and unlimited process adds a new dimension to sporting apparel. The latest sublimation techniques will enable your club to be the best dressed on or off the pitch. All 9 of our fabrics used in sublimation have our exclusive Performex moisture management system, you are assured of a garment which is cool, comfortable and quick drying.



www.samurai-sports.com



Trust us to deliver...
